

INDEX

	<i>Paragraphs</i>
Air	
In Combustion	1-5b
Compressors	
Dryers	2-45d
Excess, Calculation of	1-5c
Excess, control of	1-15g
Pollution, Regulations	2-30
Theoretical	1-5b
Air Heaters	2-8, 3-27
Maintenance of	5-13
Alkalinity	4-2e
Test for	App. B-1b
Annunciators	2-27e
Ash Handling Equipment	2-20
Maintenance of	5-21
Atomizers, Oil	2-21a
Baghouses (see Fabric Filters)	
Blowdown	3-16c, 404c, 4-8
Calculations	App. D-1
Heat Recovery	4-8a
Boilers	
Blowdown	3-16c, App. D
Circulation	1-15e
Classifications of	2-1
Cleaning of	2-17, 4-12, 4-13
Components	2-3, 2-5, 2-10, 2-11, 2-12, 2-13, 2-14, 2-15, 2-16, 2-17
Controls	2-25, 2-26
Design Codes	2-2, 2-9, 3-5
Draft Loss	1-15d
Feedwater Pumps	2-37f
Fire Tube	2-4
Heat Transfer in	1-15
Hot Water	2-6
Idle	4-19
Maintenance	5-11
Meter	2-28a
Operation	3-12
Operation of Accessories	3-13
Package	2-5f
Placing in Service	3-9, 3-10, 3-11
Water Calculation	App. D
Water Tube	2-5
Borax-Nitrite	4-7f

Burners	
Gas	2-23
Oil	2.21b
Calcium Carbonate	4-2a(1)
Calcium Sulfate	4-2a(2)
Carbon Dioxide	
In Water	4-2d, 4-7e
Carbon Monoxide	
Analyzers	2-28g(2)
Carryover	4-3d
Causticity	4-2e
Test for	App. B-2b, App. B-2c
Caustic Soda	4-7a(1), 4-10s(a)
Central Boiler Plants	
Efficiency	1-13, 3-36
Equipment in	1-3
Operation	Chapter 3
Types	1-1
Chemical Feed (see Internal Treatment)	
Chemicals, Mixing	4-11, 4-17a, 4-17b
Chloride Anion Exchangers	4-6e
Coal	1-4a, 1-6
Characteristics for Stokers	2-18h
Combustion Equipment for	2-18
Firing of	3-8a, 3-8b, 3-8c, 3-17
Handling Equipment	2-19, 2-19b, 5-20
Pollutants from	2-31f
Sizing of	2-18b, 2-18c
Storage	2-19a
Sulfur Content	2-7
Combustion	
Chemical Reactions	1-5a
of Coal	1-6
Controls	2-26, 3-20
Efficiency	1-11
Fluidized Bed	2-18g
of Natural Gas	1-8
of Oil	1-7
Principles	1-5
Compressors	
Air	2-45, 5-39
Condensate	
Line Grooving	4-3c
Pumps	2-37
Conductivity	4-8b, App. B
Controls	
Combustion	2-26, 3-20
Concepts	2-26a
Feedwater	2-25
Maintenance	5-25, 5-26, 5-27, 5-28

Pneumatic	2-26b
Pollution	2-3l, 2-32
Safety	2-27, 3-21
Corrosion	4-3c
Boiler	4-1
Distribution System	4-1
Economizers	2-7
Cyclohexylamine	4-7e(2), 4-10h
Deaerators	4-6h
Maintenance of	5-33
Operation of	4-16c
Dealkalizers	4-6e
Demineralizers	4-6f
Dispersants	4-7d
Dissolved Solids	4-3a
Control of	4-3a
Test for	Ap. B-2f
Distribution System	3-35f
Effects on Plant Efficiency	1-13, 1-2b(9)
Losses	2-28f
Draft Gages	2-7, 3-27
Economizer	5-12
Efficiency	1-12, 3-34
Boiler	1-13, 3-35
Central Boiler Plants	1-11, 3-34
Combustion	2-32d
Mechanical Collectors	2-43, 3-31
Electrical Equipment	4-6g
Electrodialysis	2-34
Electrostatic Precipitators	2-34d
Energy	2-33d
Electrostatic Precipitator Requirements	1-26
Fabric Filter Requirements	2-33d
Losses from Steam System	2-33d
Mechanical Collector Requirements	4-4a, 4-6
External Treatment	App. B
Chemical Analysis Procedures	4-16
Operation of	2-33
Fabric Filters	2-33e
Applications	2-33c
Cleaning Methods	2-33d
Energy Requirements	2-18b(4), 2-18c(5)
Fans	2-38
Combustion Air	2-39
Forced Draft	5-42
Induced Draft	3-25, 3-30
Maintenance of	2-18c(2)
Operation of	App. D-2
Overfire Air	2-25, 3-15
Feedwater, Boiler	Index-3

TM 5-650

Pumps	2-37f
Treatment	Chapter 4
Flame Failure	3-32
Flue Gas	
Analysis	1-10
Monitoring Equipment	1-10, 2-28g
Temperature	3-34a
Flues and Ducts	2-40b
Fluidized Bed Combustion	2-18g
Fuels (see specific type)	
Furnace	
Purge	3-7i
Types	2-5a, 2-5b
Fusible Plugs	2-16, 5-16
Gage Cock	2-10
Gage Glass	2-10, 3-16a
Hardness	4-2
Test for	App. B-1a
Heat Balance	
Calculations	Appl. C
High Temperature Water System	1-2b(3)
Steam System	1-2b)1)
Heaters	
Deaerating	4-6h
Feedwater	2-36, 3-26
Heat Transfer	
In Air Heaters	2-8
In Boilers	1-15d
Conduction	1-15b
Convection	1-15c, 1-15f
In Economizers	2-7
Optimization of	1-15g
Radiation	1-15a
Higher Heating Value (see also specific fuel)	1-5d
Hot Lime Hot Sodium Zeolite Softeners	4-6c
Hot Process Lime Soda Softeners	4-6b, 5-32
Hot Water	
Comparison with Steam	1-2b
Generation of	1-14
Hydrogen Zeolite Softeners	4-6d
Injectors	2-37e, 3-24, 5-37
Insulation	2-47g
Internal Treatment	4-4b, 4-7
Calculations	App D-4
Operation of	4-17
Iron	4-2c
LPG	2-24
Low Temperature Water	1-2c, 4-7f
Lubricants	5-9a
Magnesium Bicarbonate	4-2a(3)
Magnesium Chloride	4-2a(4)
Maintenance	Chapter 5
Forced	5-2a

Lubrication	5-9a
Preventive	5-2b, 5-10, 5-11
Record Card System	5-6
Spare Parts	5-8
Tools	5-7
Mechanical Collectors	2-32
Cyclones	2-32a
Efficiency of	2-32d
Energy Requirements	2-32e
Maintenance	5-29
Multicyclones	2-32b
Pressure Drop	2-32e
Meters	
Air Flow-Steam Flow	2-28a
Flow	2-28d
Morpholine	4-7e(2), 4-10g
Motors	2-42, 5-4l
Natural Gas	1-4c, 1-8
Combustion Equipment	2-23, 5-24
Firing of	3-8e, 3-19
Pollutants from	3-3l d
Oil	1-4b, 1-7, 1-9a
Combustion Equipment	2-2l, 5-22
Firing of	3-8d, l3-18
Pollutants from	2-3l e
Pumping	2-22a
Storage and Handling	k2-22, 5-23
Opacity	1-9c
Indicators	2-28g(3)
Operation	Chapter 3
Emergency Procedures	3-28, 3-29, 3-30, 3-3l, 3-32
Plant Logs	3-3, 4-9
Standing Procedures	3-2
Startup	3-7, 3-8
Water Treatment System	4-9
Oxides of Nitrogen	
Analyzers	2-28g(4)
Control	2-3l a
Oxides of Sulfur	
Analyzers	2-28g(4)
Control	2-18g, 2-3l b
Oxygen (see also Air)	
Analyzers	2-28g(1)
In Water	4-2d, 4-7c
Particulate	2-3l c
Control of	2-32, 2-33, 2-34, 2- 35
pH	4-2f, 4-7a
Test for	App B-3a
Phosphates	4-7b, 4-10b
Test for	App B-2d
Piping	2-47

TM 5-650

Pressure	
Controls	2-28c, 3-13
Gages	2-12, 2-28e
Switches	2-27c
Pumps	2-37
Boiler Feedwater	2-37f
Centrifugal	2-37b, 3-22
Condensate	k2-37g
Direct Acting	3-23
Installation of	2-37a
Jet Pumps	k2-37e
Maintenance	5-34, 5-35, 5-36
Positive Displacement	2-37d
Reciprocating	2-37c
Vacuum	2-37h
Quebracho Tannin	4-10c, 4-7d(1)
Test for	App. B-2e
Recorders	2-28i
Reverse Osmosis	4-6g
Safety Valve	2-13, 3-16b, 5-15
Scale	4-3a
Scanners	2-27d, 3-32
Scrubbers	2-35
Silica	4-2b
Sludge	4-3b
Soda Ash	4-7a(2)
Sodium Sulfite	4-10d
Test for	App. B-2a
Stacks	2-40a, 5-30
Steam	
Generation	1-14
Quality	1-2b(9)
Traps	2-46, 5-40
Smoke	1-9b
Indicators	2-28g(3)
Sodium Zeolite Softeners	4-6a, 4-16a, 5-31
Soot	1-9a
Sootblowers	2-17, 3-16d, 3-34a, 5-17
Stokers	2-18a
Chain Grate	2-18d
Controls for	2-26c
Maintenance	5-18
Spreader	2-18c
Traveling Grate	2-18d
Underfeed	2-18b
Vibrating Grate	2-18e
Superheater	2-5e
Suspended Solids	4-2c
Temperature	
In Combustion	1-5
Controls	2-28b, 3-13
Flue Gas	3-34a

Gages	2-12, 2-28b
Switches	2-27c
Turbines	2-41, 5-38
Valves	
Blowoff	2-15
Butterfly	2-47f(5)
Check	2-47f(6)
Gate	2-47f(2)
Globe	2-47f(3)
Non-Return	2-14
Outside Screw and Yoke	2-14
Plug	2-47f(4)
Pressure Control	2-28c
Safety	2-13, 5-15 1-2b(2), 4-6b(3)(b)
Vent Condenser	
Water (see also Chapter 4)	
Analysis of	4-15, App. B
Boiler Feedwater, Controls	2-25, 3-10a
Boiler Feedwater, Pumps	2-37f
Circulation in Boilers	1-15e
Hardness	4-2a, App. B-1
Heaters	2-36
Impurities in	4-2, 4-3
Sampling	4-14 2-7
Temperature in Economizers	2-11, 3-16a, 5-14
Water Column	Chapter 4
Water Treatment	
External	4-4a
Internal	4-4b
Requirements	4-5